



Instrumentation Solutions for Hydrogen Applications

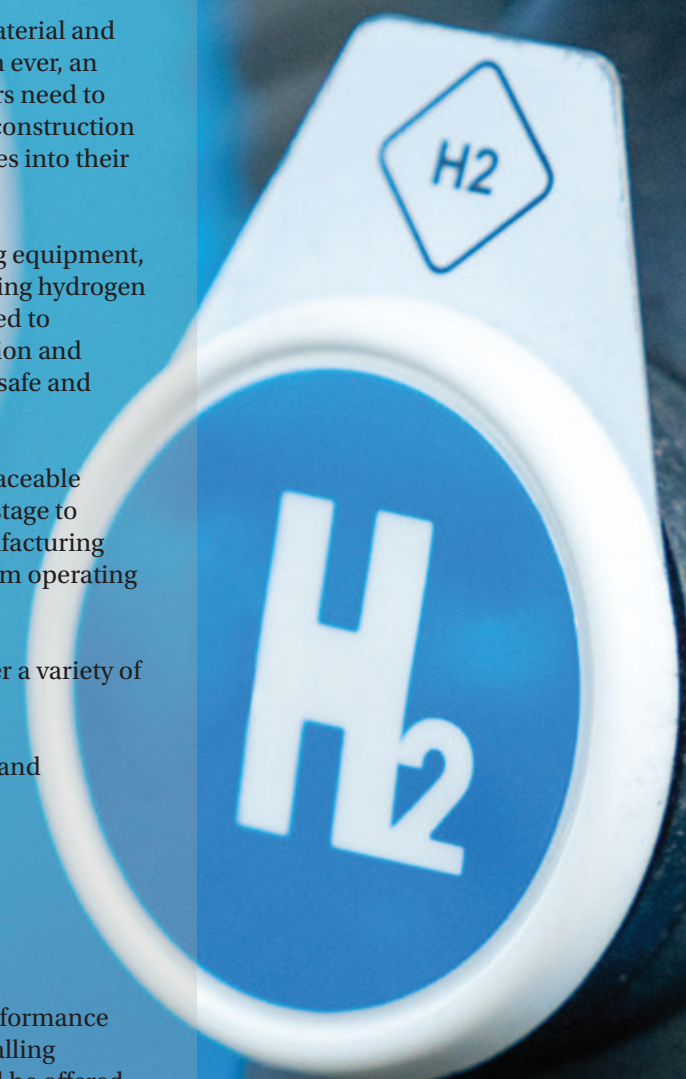
Associated Products for Hydrogen Service



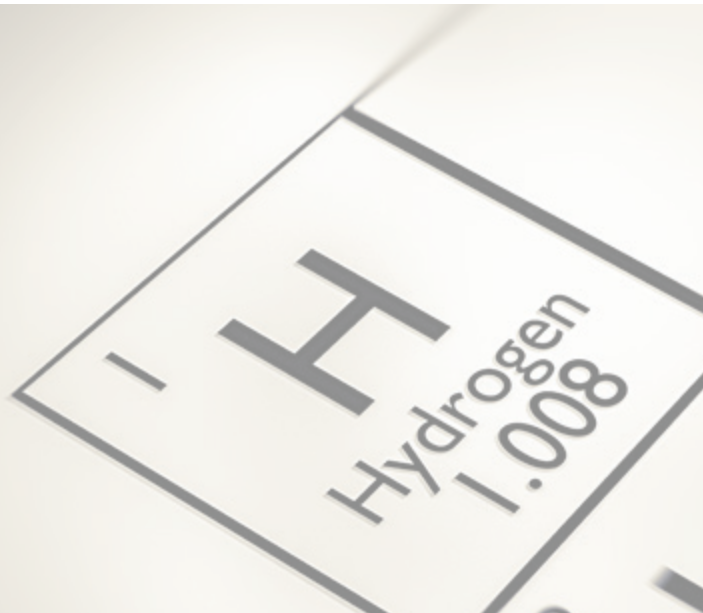
ENGINEERING YOUR SUCCESS.

Parker at the Front End of Innovation for the Hydrogen Market

Parker Hannifin are committed to supporting the energy transition and safe deployment of Hydrogen as an environmentally friendly future fuel source. And the hydrogen revolution is happening now.



As a leading manufacturer in motion and control technologies Parker offers a wide range of products orientated to the hydrogen markets, from fuel cell powered platforms for trucks and buses to hydrogen storage.



Our comprehensive product portfolio covers a wide variety of pressures to help our customers overcome some of the technical challenges of such critical and demanding application.

Material and equipment selection for hydrogen service

When it comes to handling hydrogen, material and equipment selection becomes more than ever, an essential ingredient for success. End users need to pay special attention to the materials of construction and the quality of the equipment that goes into their assets.

As a manufacturer of pressure containing equipment, Parker has decades of experience in serving hydrogen applications. Parker products are designed to minimise the risk associated with corrosion and hydrogen attack, and ultimately provide safe and reliable performance in the field.

The raw materials that we use are fully traceable and closely controlled from the melting stage to the finished product. Additionally, manufacturing processes are selected to ensure minimum operating risk in hydrogen environments.

As well as stainless steel, we can also offer a variety of nickel alloys.

We are here to help you. Our knowledge and expertise are at your doorstep.

On-site training

At Parker, we recognise that leak-free performance is at the top of your agenda. Anyone installing Parker products for hydrogen service will be offered Small Bore Expert (SBEx) training that includes the following topics:

- Instrumentation Safety
- Tube Fabrication and Bending Techniques
- Safe compression Fitting Make-up/Cone & Thread
- Industry Best Practices
- Product Selection
- Installation and Maintenance

Parker has an improved and optimised installation procedure for its A-LOK® parts when they are used in hydrogen service.

Components for Hydrogen Applications

Parker Instrumentation offers a wide range of hydrogen-compatible components for on-vehicle and infrastructure applications (storage tanks, dispensers, compressors and pressure control devices).

TWO FERRULE COMPRESSION TUBE FITTINGS - A-LOK®

A-LOK® tube fittings have provided proven performance in hydrogen systems for many years and are available as an integral end connections on our extended product range, including all valve types. This will reduce the need for 'threaded' components and therefore reduce the number of potential leak points across your installations.

EC-79 Approved

A-LOK® tube fittings have been approved for use on-board hydrogen vehicles up to 350 barg pressures. The EC-79 regulation guarantees the safety and performance of H2 equipment under different pressures, electric, mechanical, thermal or chemical conditions.

For hydrogen applications which do not require on-board EC-79 certification, Parker Instrumentation offers a wide range of instrumentation and control products including:

- Ball Valves
- Check Valves
- Filters and Relief Valves
- Needle Valves
- Medium Pressure - MPI™ Fittings and Valves
- Medium Pressure Autoclave Engineers® Valves, Fittings and Tubing.



Dispensers



BALL VALVES B SERIES



OTHER AUTOCLAVE ENGINEERS® PRODUCTS

- Fittings
- Tubing
- Check Valves
- Filters

These utilise a medium-pressure coned & threaded connection or MPI™ medium pressure for leak-tight reliable performance.

MEDIUM PRESSURE MPI™ FITTINGS AND VALVES

AUTOCLAVE ENGINEERS® NEEDLE VALVES 20SM AND CHECK VALVES

These specially modified needle and check valves are qualified for use in hydrogen fuelling stations per ISO 19880-3 specification. The hydrogen variation to the needle valves incorporates a unique STEM/SEAT and PACKING design that can withstand temperatures ranging between -73°C and 316°C and pressures of up to 20,000 psi (138 MPa) while increasing cycle life by as much as 40%. Both the needle and check valves are available with any Parker Instrumentation connection options including cone & thread fittings and MPI™ medium pressure fittings.



BESTOBELL CRYOGENIC VALVES

Parker Bestobell range of cryogenic valves designed and engineered for use with Group 1 gases include:

- Globe Valves
- Gate Valves
- Safety & Pressure Relief Valves
- Pressure Regulators
- Manifold Fill Assemblies

These valves are compliant with Pressure Equipment Directive (EU PED 2016): 2014/68/EU.) and Transportation Pressure Equipment Directive (TPED).



Hydrogen storage tanks, compressors and pressure control devices



Hydrogen fuel cell vehicles

Parker products are designed to minimise the risk associated with corrosion and hydrogen attack and provide safe and reliable performance in the field.

Our comprehensive solutions for hydrogen-powered vehicles include:

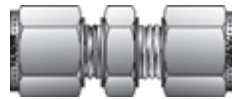
- System Design
- EC-79 Approved Products
- E-Powertrain Expertise
- Alternative Fuel Expertise
- Complementary Technologies

Ordering Information Examples

On-board hydrogen-powered vehicles

Two Ferrule Tube Fittings - A-LOK® (Metric and Imperial) EC-79 Approved

Union
For metric tube



A-LOK® - EC-79 Approved	
Tube OD Size	Example Part Number* (EC-79 Approved)
6 mm	SCM6-316-EC79
8 mm	SCM8-316-EC79
10 mm	SCM10-316-EC79
12 mm	SCM12-316-EC79
16 mm	SCM16-316-EC79
18 mm	SCM18-316-EC79
20 mm	SCM20-316-EC79
25 mm	SCM25-316-EC79

* A-LOK EC-79 combinations and materials are available in metric and imperial sizes up to 25mm (1"). Refer to the fittings product catalogue ref. 4190-FMTG. To order EC-79 components, simply add the code -EC79 at the end of your part number.

Hydrogen infrastructure applications
(NOT on-board hydrogen-powered vehicles)

Two Ferrule Tube Fittings - A-LOK® (Metric and Imperial)

Union
For metric tube



A-LOK®	
Tube OD Size	Example Part Number*
6 mm	SCM6-316
8 mm	SCM8-316
10 mm	SCM10-316
12 mm	SCM12-316
16 mm	SCM16-316
18 mm	SCM18-316
20 mm	SCM20-316
25 mm	SCM25-316

* A-LOK combinations and materials are available in metric and imperial sizes up to 25mm (1"). Refer to the fittings product catalogue ref. 4190-FMTG.

A-LOK® Tube Fittings installation for hydrogen service

Parker has an improved and optimised installation procedure for its A-LOK parts used in hydrogen service. Please follow the steps below for correct installation.

1. The tube should be fully inserted into the shoulder of the fitting until full tube abutment is achieved.
2. The nut should be advanced to the finger tight position and then be marked at the 6 o'clock position.
3. The nut should then be advanced **1 ½ turns** with the appropriate wrench making sure a back-up wrench is used to hold the fitting body during the tightening process.
4. The mark will now be at the 12 o'clock position.

Once this has been achieved, the assembly will be ready to use in your Hydrogen system.

For tube specifications, ordering information, preparation and pressure ratings, please refer to the Parker Fittings, Materials and Tubing Guide catalogue ref. 4190-FMTG.

Other Components for Hydrogen Applications

To order other Parker components for hydrogen service (not on-board hydrogen-powered vehicles), please refer to the product catalogues listed below.

For additional information, please contact your Parker Sales Company or authorised Parker Distributor.

Other Parker components for hydrogen service	
Item	Catalogue Ref. Number
Ball Valves	4121-BV
Bestobell Cryogenic Valves	5190-BBV
Check Valves, Filters and Relief Valves	4135-CV
Medium Pressure Autoclave Engineers Check Valves and Filters	02-0124SE
Medium Pressure Autoclave Engineers Cone and Thread Fittings and Tubing	02-0124SE
Medium Pressure Autoclave Engineers Needle Valves - 20SM Series	02-0112SE
Medium Pressure Fittings and Valves - MPI™	4234-MA
Needle Valves	4110-NV

⚠ WARNING

FAILURE, IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker Hannifin Corporation, its subsidiaries or its authorized distributors provide product and/or system options for further investigation by users having technical expertise. It is important that you analyze all aspects of your application and review the information concerning the product or system in the current product catalog. Due to the variety of operating conditions and applications for these products or systems, the user, through its own analysis and testing, is solely responsible for making the final selection of the products and systems and assuring that all performance, safety and warning requirements of the application are met. The products described herein, including without limitation, product features, specifications, designs, availability and pricing, are subject to change by Parker Hannifin Corporation and its subsidiaries at any time without notice.

Worldwide Division Headquarters

Europe, Middle East, Africa

AE – United Arab Emirates,

Dubai
Tel: +971 4 8127100
parker.me@parker.com

AT – Austria, Wiener Neustadt

Tel: +43 (0)2622 23501-0
parker.austria@parker.com

AT – Eastern Europe, Wiener Neustadt

Tel: +43 (0)2622 23501 900
parker.easteurope@parker.com

AZ – Azerbaijan, Baku

Tel: +994 50 2233 458
parker.azerbaijan@parker.com

BE/LU – Belgium, Nivelles

Tel: +32 (0)67 280 900
parker.belgium@parker.com

BG – Bulgaria, Sofia

Tel: +359 2 980 1344
parker.bulgaria@parker.com

BY – Belarus, Minsk

Tel: +48 (0)22 573 24 00
parker.poland@parker.com

CH – Switzerland, Etoy

Tel: +41 (0)21 821 87 00
parker.switzerland@parker.com

CZ – Czech Republic, Klecany

Tel: +420 284 083 111
parker.czechrepublic@parker.com

DE – Germany, Kaarst

Tel: +49 (0)2131 4016 0
parker.germany@parker.com

DK – Denmark, Ballerup

Tel: +45 43 56 04 00
parker.denmark@parker.com

ES – Spain, Madrid

Tel: +34 902 330 001
parker.spain@parker.com

FI – Finland, Vantaa

Tel: +358 (0)20 753 2500
parker.finland@parker.com

FR – France, Contamine s/Arve

Tel: +33 (0)4 50 25 80 25
parker.france@parker.com

GR – Greece, Piraeus

Tel: +30 210 933 6450
parker.greece@parker.com

HU – Hungary, Budaörs

Tel: +36 23 885 470
parker.hungary@parker.com

IE – Ireland, Dublin

Tel: +353 (0)1 466 6370
parker.ireland@parker.com

IL – Israel

Tel: +39 02 45 19 21
parker.israel@parker.com

IT – Italy, Corsico (MI)

Tel: +39 02 45 19 21
parker.italy@parker.com

KZ – Kazakhstan, Almaty

Tel: +7 7273 561 000
parker.easteurope@parker.com

NL – The Netherlands, Oldenzaal

Tel: +31 (0)541 585 000
parker.nl@parker.com

NO – Norway, Asker

Tel: +47 66 75 34 00
parker.norway@parker.com

PL – Poland, Warsaw

Tel: +48 (0)22 573 24 00
parker.poland@parker.com

PT – Portugal

Tel: +351 22 999 7360
parker.portugal@parker.com

RO – Romania, Bucharest

Tel: +40 21 252 1382
parker.romania@parker.com

RU – Russia, Moscow

Tel: +7 495 645-2156
parker.russia@parker.com

SE – Sweden, Spånga

Tel: +46 (0)8 59 79 50 00
parker.sweden@parker.com

SK – Slovakia, Banská Bystrica

Tel: +421 484 162 252
parker.slovakia@parker.com

SL – Slovenia, Novo Mesto

Tel: +386 7 337 6650
parker.slovenia@parker.com

TR – Turkey, Istanbul

Tel: +90 216 4997081
parker.turkey@parker.com

UA – Ukraine, Kiev

Tel: +48 (0)22 573 24 00
parker.poland@parker.com

UK – United Kingdom, Warwick

Tel: +44 (0)1926 317 878
parker.uk@parker.com

ZA – South Africa, Kempton Park

Tel: +27 (0)11 961 0700
parker.southafrica@parker.com

North America

CA – Canada, Milton, Ontario

Tel: +1 905 693 3000

US – USA, Cleveland

Tel: +1 216 896 3000

Asia Pacific

AU – Australia, Castle Hill

Tel: +61 (0)2-9634 7777

CN – China, Shanghai

Tel: +86 21 2899 5000

HK – Hong Kong

Tel: +852 2428 8008

IN – India, Mumbai

Tel: +91 22 6513 7081-85

JP – Japan, Tokyo

Tel: +81 (0)3 6408 3901

KR – South Korea, Seoul

Tel: +82 2 559 0400

MY – Malaysia, Shah Alam

Tel: +60 3 7849 0800

NZ – New Zealand, Mt Wellington

Tel: +64 9 574 1744

SG – Singapore

Tel: +65 6887 6300

TH – Thailand, Bangkok

Tel: +662 186 7000

TW – Taiwan, Taipei

Tel: +886 2 2298 8987

South America

AR – Argentina, Buenos Aires

Tel: +54 3327 44 4129

BR – Brazil, Sao Jose dos Campos

Tel: +55 800 727 5374

CL – Chile, Santiago

Tel: +56 2 623 1216

MX – Mexico, Toluca

Tel: +52 72 2275 4200

